



UTILITY PATENT APPLICATION TRANSMITTAL

(Only for new nonprovisional applications under 37 CFR 1.53(b))

APPLICATION ELEMENTS

See MPEP Chapter 600 concerning utility patent application contents.

Attorney Docket No. 7907

First Inventor or Application Identifier

Matthew Todd Hupp

Title

Slider For Opening Or Closing A Reclosable Fastener
Disposed In A Two Dimensional Plan

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ADDRESS TO: Assistant Commissioner for Patents
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1. * Fee Transmittal Form (e.g., PTO/SB/17)
(Submit an original, and a duplicate for fee processing)

2. Specification Total Pages [21]
(preferred arrangement set forth below)

- Descriptive Title of the Invention
- Cross References to Related Applications
- Statement Regarding Fed sponsored R&D
- Reference to Microfiche Appendix
- Background of the Invention
- Brief Summary of the Invention
- Brief Description of the Drawings (if filed)
- Detailed Description
- Claim(s)
- Abstract of the Disclosure

3. Drawing(s) (35 USC 113) Total Sheets [9]

4. Oath or Declaration Total pages [2]

- a. Newly executed (original or copy)
- b. Copy from a prior application (37 CFR 1.63(d))
(for continuation/divisional with Box 16 completed)
- i. DELETION OF INVENTORS
Signed statement attached deleting inventor(s)
named in the prior application, see 37 CFR
§§1.63(d)(2) and 1.33(b).

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Prior application information: Examiner: _____ Group/Art Unit: _____

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FEE TRANSMITTAL FORM

CLAIMS	(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
	TOTAL CLAIMS (37 CFR 1.16 (c))	18 - 20	0	x \$18.00 =	\$ 0.00
	INDEPENDENT CLAIMS (37 CFR 1.16 (c))	4 - 3	1	x \$78.00 =	\$ 78.00
	MULTIPLE DEPENDENT CLAIMS (if applicable) (37 CFR 1.16(d))			+ \$260.00 =	\$ 0.00
				BASIC FEE (37 CFR 1.16(a))	\$690.00
				Total of above Calculations --	\$768.00
	Reduction by 50% for filing by small entity (Note 37 CFR 1.9, 1.27, 1.28).				
				TOTAL =	\$768.00

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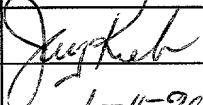
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P&G Case No. 7907

10 **SLIDER FOR OPENING OR CLOSING A RECLOSABLE FASTENER**
DISPOSED IN A TWO DIMENSIONAL PLANE

Matthew Todd Hupp

15 FIELD OF THE INVENTION

The invention relates to sliders for opening or closing reclosable fasteners, particularly rigid, elongate reclosable fasteners lying in a plane defining mutually orthogonal X and Y directions.

20 BACKGROUND

Flexible storage bags for use in the containment and protection of various items, as well as the preservation of perishable materials such as food items, are well known in the art. Such bags typically comprise an elongate reclosable fastener such as an interlocking rib-type seal integrally formed with the bag, to seal contents disposed in the bag. Sliding closure mechanisms, which utilize a sliding plastic sleeve to bias interlocking ribs into and out of engagement, have become popular due to their comparative ease of operation and visual and tactile confirmation that the seal formed by the reclosable fastener has been successfully completed.

Rigid and semi-rigid containers are also well known in the art. Such containers have realized a fair degree of commercial success in providing a means for storing a wide variety of contents. These containers typically incorporate lids

which are usually sealed to the container by a reclosable fastener comprising interlocking protruded and recessed elements such as bulbs and grooves. Additionally, U.S. Patent No. 3,784,055 issued January 8, 1974 to Anderson, and U.S. Patent No. 3,967,756 issued July 6, 1976 to Barish, both of which are 5 incorporated herein by reference, disclose containers utilizing plug seals.

While such mechanical closures can be effective in preserving container contents, some consumers experience difficulty in fully completing the closure operation and confirming for themselves that a satisfactory closure has been achieved. This is particularly so when the physical change in position of the lid 10 between interlocked and non-interlocked positions is comparatively small.

Traditional sliders used with reclosable fasteners on flexible storage bags assures the user that the fastener is opened or closed during use, however, such sliders typically embody sidewalls limiting their operation to unidirectional fasteners. An example of a traditional type slider is illustrated in U.S. patent No. 15 3,660,875 issued May 9, 1972 to Gutman, and incorporated herein by reference. Since rigid and semi-rigid containers typically incorporate lids sealed by fasteners extending in directions having vector components extending in mutually orthogonal directions, the traditional sliders are unsuitable for opening or closing such fasteners.

Accordingly, it is desirable to provide a slider for opening or closing a 20 reclosable fastener for sealing a lid to a storage container wherein the reclosable fastener lies in a two dimensional plane defining mutually orthogonal directions. Particularly, it is desirable to provide a slider that is slidably attachable to the reclosable fastener and capable of effectively opening or closing the fastener while pivoting around corners joining mutually orthogonal sections or curvilinear 25 segments of the fastener. More particularly, it is desirable to provide a slider having the aforementioned attributes that can effectively open and close the reclosable fastener requiring minimal maneuvering by the consumer other than moving the slider along the fastener.

SUMMARY OF THE INVENTION

A slider opens or closes an elongate, rigid reclosable fastener sealing a lid to the flange of a container where the fastener lies in a plane defining mutually orthogonal X and Y directions. The slider is slidably movable and attachable to a track disposed along the fastener defining a travel path having vector components in each of the X and Y directions. The slider biases interlocking elements of the reclosable fastener operatively associated therewith into engagement with one another as the slider is moved in a first direction along the travel path and separates interlocking elements as the slider is moved in a second direction along the travel path, opposite the first direction. The slider comprises a base having a first surface with first and second elongate members extending therefrom in a spaced apart, side-by side arrangement. The first and second elongate members, each have proximal ends depending from the first surface of the base, distal ends extended away from the base and opposing internal surfaces. The first elongate member includes a pivot depending from the internal surface at the distal end projecting towards the second elongate member. The second elongate member includes a tracking member depending from the internal surface at the distal end projecting towards the first elongate member. The first and second elongate members straddle the edge of the lid and flange joined by the reclosable fastener as the pivot and tracking member interface with the track.

BRIEF DESCRIPTION OF THE DRAWINGS

While the specification concludes with claims particularly pointing out and distinctly claiming the present invention, it is believed that the present invention will be better understood from the following description in conjunction with the accompanying Drawing Figures, in which like reference numerals identify like elements, and wherein:

Figure 1 is perspective view of a storage container incorporating a slider for opening or closing a reclosable fastener attaching the lid to the container.

Figure 2a is a cross sectional view of interlocking elements of the elongate reclosable fastener sealing the lid to the flange of the container depicted in Figure 1.

Figure 2b is a cross sectional view of the elongate reclosable fastener depicted in Figure 2a showing the interlocking elements separated apart in an opened configuration.

Figure 3 is a top view of the storage container depicted in Figure 1 showing the travel path of the slider and a first direction of travel which closes the reclosable fastener.

Figure 4 is a top view of the storage container depicted in Figure 1 showing the travel path of the slider and a second direction of travel which opens the reclosable fastener.

Figure 5a is a perspective view of an embodiment of a slider according to the present invention.

Figure 5b is side view along the width of the slider depicted in Figure 5a showing the closing end of the slider.

Figure 5c is a side view along the length of the slider depicted in Figure 5a.

Figure 6a is a cross sectional view of the closing end of the slider depicted in Figures 5a-5c shown slidably attached to a reclosable fastener in the closing configuration.

Figure 6b is a cross sectional view of the opening end of the slider depicted in Figures 5a-5c shown slidably attached to a reclosable fastener in the opening configuration.

Figure 7a is a perspective view of an alternate embodiment of a slider according to the present invention.

Figure 7b is side view along the length of the slider depicted in Figure 7a.

Figure 8a is a perspective view of a modified configuration of the slider embodiment illustrated in Figures 7a-7b.

Figure 8b is a side view along the width of the slider depicted in Figure 8a showing the opening end of the slider.

Figure 8c is side view along the length of the slider depicted in Figure 8a.

Figure 9a is a cross sectional view of the closing end of the slider depicted in Figures 8a-8c shown slidably attached to a reclosable fastener in the closing configuration.

Figure 9b is a cross sectional view of the opening end of the slider depicted
5 in Figure 8a-8c shown slidably attached to a reclosable fastener in the opening configuration.

DESCRIPTION

As used herein, the following terms have the following meanings:

10 X, Y, and Z are coordinates defining perpendicular directions intersecting one another at right angles at an origin.

Rigid means deficient or devoid of flexibility; appearing stiff and unyielding, remaining unaltered when typical in-use forces are applied.

15 A reclosable fastener is a fastener that is selectively openable, sealable, reopenable and resealable.

The present invention pertains to a slider suitable for opening or closing an elongate reclosable fastener. Although the slider of the present invention is applicable for opening all types of reclosable fasteners used for sealing flexible storage bags, tubs, or other storage containers, it is particularly suitable for opening
20 or closing rigid, elongate reclosable fasteners lying in an X-Y plane requiring the slider to travel along a path having vector components in the X and Y directions. More particularly, the slider according to the present invention is suitable for opening or closing a rigid elongate reclosable fastener lying in an X-Y plane and sealable in a Z direction orthogonal thereto, whereby the slider imparts forces to the
25 fastener in the Z direction to open or close the same as the slider moves along the travel path. An example of such a reclosable fastener is one sealing a lid 30 to the flange 20 of a storage container 10 as illustrated in Figure 1.

The container 10 according to the present invention may be relatively small, such that the container 10 may be stored in one's pocket or purse. Such a container
30 10 may be useful for storing pills, capsules, etc. Alternatively, the container 10 may be relatively large such that the container 10 is sized to fit a flat bed semi-truck.

Such a container 10 may be useful for carrying construction materials, etc. One contemplated use for the container 10 is to store perishable items such as food.

In the embodiment depicted in Figure 1, the storage container 10 includes a container body 12 which may be unitarily formed from a piece of sheet material, a planar or domed shaped bottom side 14 defining an X-Y plane, an opening 16 shown opposite the bottom side 14, a flange 20 circumscribing the opening 16, and a lid 30 for covering the opening 16. Both the flange 20 and the lid 30 are illustrated as planar but may be shaped concave or convex relative to the bottom side 14.

Although the container body 12 illustrated has 4 sidewalls, the body may 10 actually comprise three or more sidewalls. In addition, although the opening 16 in the container illustrated in Figure 1 is disposed opposite the bottom side 14, the invention is applicable openings 16 disposed on any side of the container.

The flange 20 may be either unitarily formed with the container body 12 or provided as a separate material element joined to the container body 12. When 15 provided as a separate, preferably more rigid material element, it is preferred that the container body 12 material be formed into at least a small peripheral flange 20 at its upper edge (defining the opening 16) with pleated corners so as to form a suitable junction point for joining the container body 12 to the flange 20. The lid 30 may be either unitarily formed with the container body 12 or at least hingedly attached to the 20 flange 20 at a hinge line 25. The hinge line 25 may comprise a unitary living hinge or be provided as a line of weakness by scoring, perforations, or the like which may optionally permit the lid 30 to be separated from the container body 12. While a hinged embodiment is shown, embodiments without hinges are contemplated.

The reclosable fastener 40 may circumscribe or partially enclose the 25 container opening 16. The reclosable fastener 40 may comprise any type of reusable mechanical seal known in the art. Suitable seals include friction fit or a compression fit fin seals, adhesive seals, cohesive seals, and selectively activatable adhesives as illustrated by commonly assigned U.S. Patent Numbers 5,662,758, issued Oct. 2, 1997 in the names of Hamilton, et al., 5,871,067, issued Feb. 16, 1999 in the names 30 of Hamilton, et al., Application Serial No. 08/745,339, filed Nov. 8, 1996 in the name of McGuire, et al., and Application Serial No. 08/745,340, filed Nov. 8, 1996

in the name of Hamilton, et al., incorporated herein by reference. By reusable, it is meant that the lid 30 of the container 10 may be reversibly transformed between each of the open and closed positions at least two times and still functionally seal the container 10.

5 In the embodiment shown in Figure 1, the reclosable fastener 40 comprises mechanical interlocking elements 42, 44 which includes at least one protruded element 42 interlocking with at least one recessed element 44 to form a seal. The two interlocking elements 42, 44 circumscribe the container opening 16, occupying a marginal portion of the lid 30 and a marginal portion of the flange 20. The 10 interlocking elements 42, 44 are preferably spaced a substantially constant distance inwardly from the peripheral edge of the lid 30 and flange 20 enabling a slider 100 having an adequate inward extent to be drawn along the peripheral edge without leaving gaps or unsealed portions.

As illustrated in Figures 2a and 2b, the protruded element 42 may have a 15 bulbous shape and the recessed element 44 may be a groove 49 shaped complementary to the protruded element 42. The interlocking elements 42, 44 are disposed on mating portions of the flange 20 and lid 30. The protruded element 42 may be unitarily formed with the flange 20 extending upwardly from the top side 22 of the flange 20 while the recessed element 44 may be uniformly formed with the lid 20 30 having a bulbous non-interlocking surface 47 extending upward from the top side 32 of the lid 30 or vice versa. The recessed element 44 is open on the bottom side 34 of the lid 30 so as to receive the protruded element 42 therein while the protruded element 42 is open on the bottom side 24 of the flange 20.

The slider 100 depicted in Figure 1 has a generally C-shaped configuration 25 with ends of the slider 100 straddling the peripheral edges of the flange 20 and lid 30 in overlying relation enabling portions of the slider 100 to interface with the interlocking elements 42, 44 of the reclosable fastener 40. One portion of the slider 100 which interfaces with interlocking elements 42, 44 has a spacing therebetween 30 which is sufficiently small as to bias the elements into interlocking engagement when the slider 100 is translationally drawn in a first direction over a region of the periphery where the elements are separated. Other portions of the slider 100 urge

the interlocked elements 42, 44 apart as the slider 100 moves in a second direction opposite the first direction, applying separating forces.

The reclosable fastener 40 may define a continuous travel path having vector components in the X and Y directions and extending from an opened end 50 to a 5 closed end 52 for directing the motion of the slider 100 along the fastener 40. Alternatively, as illustrated in Figure 1, a track 46 may be disposed along side of the fastener defining the continuous travel path 48.

The travel path 48 may comprise a combination of rectilinear sectors running 10 in mutually perpendicular directions, with one sector running substantially parallel to the X direction and an adjacent sector running substantially parallel to the Y direction. The sectors are joined via a transition region which may comprise an arc having a radius of curvature and a perimeter having points of tangency with vector components in the X and Y directions. The travel path 48 may also be entirely 15 curvilinear having an oval shape or comprise a series of arcuate sectors forming a path having a wavy pattern such as a sinusoidal shape.

Figures 3 and 4 show top views of the storage container 10 depicted in 20 Figure 1. The track 46 is congruent with the reclosable fastener 40 along all edges of the lid 30 and flange 20 except for the edge occupied by the hinge line 25. The track 46 runs from one side of the hinge line 25 comprising an opened end 50 of the fastener to the other side of the hinge line 25 comprising a closed end 52.

In the configuration shown in Figures 3 and 4, the track 46 defines a travel 25 path 48 comprising two opposing arcs 54, 56 curved concave towards the center of the container joined by a predominantly straight, although slightly curved sector 58 opposite the hinge line 25. As the track 46 approaches the open end 50 of the fastener near the hinge line 25, the track 46 diverts away from the fastener in order to direct the slider 100 to a parking place 60 enabling the lid 30 to rotate about the hinge line 25 or be removed from the container without interfering with the slider 100.

As illustrated in Figures 2a and 2b, the track 46 can comprise a slot 70 in the 30 top side of the lid 30 congruent with the recessed element 44 of the reclosable fastener 40. The slot 70 includes an inside edge 72 nearest the recessed element 44

and an outside edge 74 opposite the inside edge 72. The slot 70 in the top side 32 of the lid 30 forms a bead 76 on the bottom side 34 of the lid 30 which interfaces with a complementary slot 80 in the top side 22 of the flange 20 congruent with the protruded element 42 of the reclosable fastener 40. The slot 80 in the top side 22 of the flange 20 protrudes through the flange 20 forming a bead 82 on the bottom side 24 of the flange 20. The bead 82 on the bottom side 24 of the flange 20 includes an inside edge 84 nearest to the opened end 41 of the protruded element 42 and an outside edge 86 opposite the inside edge 84.

The inside edge 84 of the bead 82 on the bottom side 24 of the flange 20 generally defines a first edge 90 of the track 46 for the slider embodiments described hereunder. In one slider embodiment, the outside edge 81 of the slot 80 in the top side 22 of the flange 20 forms the second edge 94 of the track 46 when such slider is disposed in the opening mode whereas the outside edge 74 of the slot 70 in the top side 32 of the lid 30 forms the second edge 92 of the track when such slider is disposed in the closing mode. In another embodiment, the outside edge 74 of the slot 70 in the top side 32 of the lid 30 defines second edge 92 of the track 46 when the slider is disposed in both the opening and the closing modes.

As illustrated in Figures 3 and 4, the slider 100 is slidably attachable to the track 46 and moveable along the travel path 48. The slider 100 has a length 102 running parallel to the travel path 48 and a width 104 running orthogonal thereto. As shown in Figures 5a, 5b, and 5c, the C-shaped body of the slider 100 comprises a base 110 having a first surface 112 with first and second elongate members 120, 130 extending therefrom in a side-by side arrangement. The first and second elongate members 120, 130 each have proximal ends 122, 132 depending from the first surface 112 of the base 110, distal ends 124, 134 extended away from the first surface 112 and opposing internal surfaces 126, 136. The first elongate member 120 includes a pivot 140 depending from the internal surface 126 at the distal end 124 projecting towards the second elongate member 130. The second elongate member 130 includes a tracking member 160 depending from the internal surface 136 at the distal end 134 projecting towards the first elongate member 120.

The tracking member 160 may be aligned with the pivot 140 along the length 102 of the slider 100 and along the width 104 of the slider 100. Alternatively, the tracking member 160 may be offset from the pivot 140 along the length 102 of the slider and along the width 104 of the slider 100. Preferably, as shown in Figures 5a-5c, the tracking member 160 is offset from the pivot 140 along the width 104 of the slider 100 and aligned with the pivot 140 along the length 102 of the slider 100.

In configurations where the reclosable fastener defines the travel path 48, the first and second elongate members 120, 130 straddle the peripheral edges of the lid 30 and flange 20 while the pivot 140 and tracking member 160 interface with the interlocking elements of the fastener 42, 44. Particularly, the pivot 140 may interface with the opened end 41 of the protruded element 42 on the bottom side 24 of the flange 20 and the tracking member 160 may interface with the non-interlocking surface 47 of the recessed element 44 on the top side 32 of the lid 30.

In the assembled configurations illustrated in Figures 6a and 6b, the first and second elongate members 120, 130 straddle the peripheral edges of the lid 30 and flange 20 as the pivot 140 and tracking member 160 interface with the slot 70 on the top side of the lid 30 and the bead on the bottom side 24 of the flange 20. Particularly, in the closing mode shown in Figures 6a, the tracking member 160 is disposed against the outside edge 74 of the slot 70 in the top side of the lid 30 while the pivot 140 butts against the inside edge 84 of the bead 82 on the bottom side 24 of the flange 20. In the opening mode illustrated in Figure 6b, the tracking member 160 is disposed against the outside edge 81 of the slot 80 in the top side 22 of the flange 20 while the pivot 140 rests against the inside edge 84 of the bead 82 on the bottom side 24 of the flange 20.

The pivot 140 enables the slider 100 to rotate about the distal end 124 of the first elongate member 120, particularly along curvilinear sectors and transition regions having vector components extending in the X and Y directions. For this reason, the pivot 140 comprises an oval, preferably cylindrical external surface 142 which interfaces with the track 46. In order for the slider 100 to properly rotate about the pivot 140 along curvilinear sectors or transition regions along the travel path 48, the pivot 140 is assembled on the concave side of the curvilinear sectors or

transition regions while the tracking member 160 is assembled along the convex side. This enables the base 110 of the slider 100 to rotate relative to distal ends of the elongate members as the slider 100 moves along the curvilinear sectors of the travel path 48.

5 The tracking member 160 generally maintains the attachment of the slider 100 to the track 46 and guides the slider 100 along the travel path 48. However, the tracking member 160 may also serve as a pivot particularly where the travel path 48 takes on a wavy pattern such as a sinusoidal shape requiring both the base 110 and the distal ends of the elongate members to rotate relative to one another depending
10 upon the slider 100 location along the travel path 48. The external surface 162 of the tracking member 160 is preferably convex in shape in order to minimize frictional contact with the track 46. However, the external surface 162 is oval and preferably, cylindrical if the tracking member 160 is also required to function as a pivot.

15 Although rotation of the slider 100 is desirable, particularly in transition regions along the travel path 48, it may be necessary to maintain proper orientation of the slider 100 relative to the reclosable fastener 40 to ensure that portions of slider 100 interfacing with the interlocking elements 42, 44, described hereunder, are properly oriented relative to the fastener. This may enable the slider 100 to operate more effectively in opening and closing the fastener. For instance, proper
20 orientation of the slider 100 may include the length 102 of the slider 100 being substantially parallel to the travel path 48 while the width 104 is substantially orthogonal thereto. Such an orientation can be maintained by a rotation restraint 180 disposed on the slider 100 that interfaces with the reclosable fastener 40 or the track 46.

25 Although the rotation restraint 180 may comprise a number of different configurations to control the rotation of the slider 100, the rotation restraint 180 for the slider illustrated in Figures 5a-5c comprises a pin 182 disposed on the internal surface 126, at the distal end 124 of the first elongate member 120 projecting towards the second elongate member 130. As shown, the pin 182 is spaced apart
30 from the pivot 140 along the length 102 of the slider 100 and in alignment with the pivot 140 along the width 104 of the slider 100. Like the pivot 140, the pin 182

interfaces with the travel path 48 by resting against the inside edge 84 of the bead 82 on the bottom side 24 of the flange 20.

The distance between the restraint and the pivot 140 is limited, depending upon the travel path 48, particularly on the radius of curvature of the transition regions along the travel path 48. The greater the radius of curvature the greater the allowable distance separating the pivot 140 and the rotation restraint 180. Likewise, the smaller the radius of curvature the smaller the allowable distance therebetween.

Like the pivot 140 and the tracking member 160, the external surface of the pin 182 is shaped to minimize frictional contact with the track 46. The external surface can have a convex shape in order to limit the interface to point contact.

As previously described, the primary function of the slider 100 is to bias the interlocking elements 42, 44 of the reclosable fastener 40 together as the slider 100 moves in a first direction 36 closing the fastener and to apply separating forces to the interlocking elements 42, 44 as the slider 100 moves in a second direction 38 opposite the first direction 36 opening the fastener. The slider generally includes features that provide these functional characteristics.

In the embodiment shown in Figures 5a-c, the slider 100 includes a wedge 200 disposed on the distal end 124 of the second elongate member 130, adjacent to, but opposite the tracking member 160. The wedge 200 is disposed away from the first surface 112 of the base 110 to interface with the interlocking elements 42, 44 of the reclosable fastener 40. The wedge 200 comprises an internal surface 202 and an external surface 204, an opening end 206 and a closing end 208. Spacing 210 between the internal surface 202 of the wedge 200 and the first elongate member 120 forms a channel 212 which converges along the length 102 of the slider 100 from a maximal distance at the opening end 206 of the wedge 200 to a minimal distance at the closing end 208 of the wedge 200.

As shown, the wedge 200 can be frustoconical having a concave internal surface 202 and a convex external surface 204. In order to minimize frictional contact with the interfacing components of the fastener 40, both the internal surface 30 and the external surface of the wedge may comprise wavy contours extending from the opening end 206 to the closing end 208. For instance, the contour of the external

surface 204 may be convex relative to the travel path 48 near the opening end 206 and concave relative to the travel path 48 near the closing end 208 while the contour of the internal surface 202 may be concave near the opening end 206 and convex near the closing end 208.

5 For the slider embodiment illustrated in Figures 5a-c, the wedge 200 provides the function of opening and closing the reclosable fastener 40. In the closing configuration illustrated in Figure 6a, the concave internal surface 202 of the wedge 200 partially encloses the bulbous non-interlocking surface 47 of the recessed element formed in the lid 30 while internal surface of the first elongate member 120 10 contacts the bottom side 24 of the flange 20 at the bead 82 protruding therethrough forming the track 46. As the slider 100 moves along the travel path 48 in the first direction 36 shown in Figure 3, the converging channel formed between the concave internal surface 202 of the wedge 200 and the internal surface 126 of the first elongate member 120 biases the interlocking elements 42, 44 together in a sealing 15 arrangement.

Once the slider 100 travels the length of the travel path 48 in the first direction 36 closing the fastener, the slider 100 can be placed in the opening configuration by reversing direction and interposing the wedge 200 between the interlocking elements 42, 44. A flexible lip 43 extending from the recessed element 44 of the fastener 40 on the top side of the lid 30, at the closed end 52 of the travel path 48 may be provided to enable the wedge 200 to initiate separation of the two elements 40,42.

20 In the opening configuration illustrated in Figure 6b, the wedge 200 is disposed between the interlocking elements 42, 44 so that the concave internal 25 surface 202 of the wedge 200 partially encloses the interlocking surface 45 of the protruding element while the groove 49 of the recessed element encloses the frustoconical external surface 204 of the wedge 200. As the slider 100 moves in the second direction 38 illustrated in Figure 4, the frustoconical external surface 204 of the wedge 200 urges the interlocking elements 42, 44 apart to open the reclosable 30 fastener 40.

In the embodiment previously described, the wedge 200 performs both the opening and closing operation forcing the user to either fully open or fully close the fastener 40 before changing to the opposing operation. By providing a slider having separate components designated for opening and closing the fastener, the user can 5 switch from the opening mode to the closing mode at any point along the travel path.

In an alternate embodiment shown in Figures 7a and 7b, the slider 300 comprises a third elongate member 340 having a proximal end 342 depending from the first surface 312 of the base 310, a distal end 344, and an internal surface 346. The third elongate member 340 is spaced apart from the first and second elongate 10 members 320, 330 with the second elongate member 330 being interposed between the first and third elongate members 320, 340.

The first and third elongate members 320, 340 cooperate to perform the closing operation of the slider 300. The internal surface 346 of the third elongate member 340 interfaces with the non-interlocking bulbous surface 47 of the recessed 15 element 44 while the internal surface 326 of the first elongate member 320 interfaces with the bead 82 forming the track on the bottom side 24 of the flange 20. The internal surface 326 of the first elongate 320 is tapered so that the spacing 313 between the internal surface 326 of the first elongate member 320 and the internal surface 346 of the third elongate member 340 varies along the length 302 of the 20 slider from a maximal distance at the opening end 306 to a minimal proximal distance at the closing end 308 forming a converging channel therebetween. The measure of the minimal proximal distance is designed to bias the interlocking elements 42, 44 of the reclosable fastener 40 into engagement with one another.

In order to minimize frictional contact between the slider 300 and the 25 reclosable fastener 40, The third elongate member 340 may be modified as shown in Figures 8a-8c. The third elongate member 340 may be shorter than the first elongate member 320 and comprise a finger member 350 disposed at the distal end 344 of the third elongate member 340. The finger member 350 is positioned adjacent to the closing end 308 of the slider 300, projecting parallel to the width 304 thereof.

30 As further illustrated in Figure 9a, the finger member 350 comprises an internal surface 352 which interfaces with the top side 32 of the lid 30, particularly,

the non-interlocking bulbous surface 47 of the recessed element 44. At the same time, the internal surface 326 of the first elongate member 320 interfaces with the bottom side 24 of the flange 20, particularly, the bead 82 forming the track 46 along side of the opened end 41 of the protruded element 42 of the reclosable fastener 40.

5 Since the closing operation occurs primarily at the closing end 308 of the slider, the shorter third elongate member 340 can minimize contact with the fastener while the finger member 350 cooperates with the first elongate member 320 to bias the interlocking elements 42, 44 of the fastener 40 into engagement with one another. In order to provide better conformity with the non-interlocking bulbous
10 surface 47 of the recessed element 44, the internal surface 352 of the finger member 350 may be curved concave towards the first elongate member 320.

To perform the opening operation for the embodiments illustrated in Figures 7a-7b and 8a-8c, a wedge 360 is interposed between the first and third elongate members 320, 340. As shown, the wedge 360 may be disposed at the distal end 334 of the second elongate member 330. The wedge 360 is tapered such that the external surface 362 of the wedge 360, opposite the internal surface 346 of the third elongate member 340, is sloped towards the first elongate member 320 from a first end 366 adjacent the opening end 306 of the slider 300 to a second end 368 approaching the closing end 308 of the slider 300. The cross section of the wedge 360 decreases
15 from the first end 366 to the second end 368.

In its assembled configuration illustrated in Figure 9b, the wedge 360 is interposed between the interlocking elements 42, 44 of the reclosable fastener 40 with the internal surface 364 of the wedge 360 partially enclosing the bulbous interlocking surface 41 of the protruded element 42 while the external surface 362 of
20 the wedge 360 interfaces with the groove 49 of the recessed element 44. In order to provide better conformity with the two interlocking elements 42, 44 the internal surface 364 may be concave towards the first elongate member 320 while the external surface 362 may be frustoconical.

So that the wedge 360 performing the opening function does not interfere
30 with the aforementioned features performing the closing operation and vice versa, the second end 368 of the wedge 360 is spaced apart from the closing end 308 of the

slider. Preferably, the second end of the wedge is spaced a predetermined distance from a plane disposed at the closing end 308 of the slider 300 defined by the minimal proximal distance between the internal surface 326 of the first elongate member 320 and the internal surface 346 of the third elongate member or internal surface 352 of the finger member 350, depending on the embodiment.

The sliders according to the present invention are preferably injection molded from high density polyethylene. However, one skilled in the art would recognize that such sliders may be manufactured from any moldable or machinable material utilizing machining or molding operations known in the art.

10 While particular embodiments of the present invention have been illustrated and described, it would be obvious to those skilled in the art that various other changes and modifications can be made without departing from the spirit and scope of the invention. It is therefore intended to cover in the appended claims all such changes and modifications that are within the scope of this invention.

WHAT IS CLAIMED IS:

1. A slider for opening or closing a rigid, elongate reclosable fastener lying in a plane defining mutually orthogonal X and Y directions, the reclosable fastener having a track providing a travel path having vector components extending in each of the X and Y directions, wherein the slider is slidably attachable to the fastener and moveable along the travel path.

5

2. The slider according to Claim 1 wherein the track has a finite width defined by the first and second edges and first and second arcs wherein the first edge has a smaller radius of curvature than the second edge at the first arc and the second edge has a smaller radius of curvature than the first edge at the second arc, wherein the slider is pivotable about either a first edge or a second edge of the track.

10

15

3. The slider according to Claim 1 wherein the slider closes the rigid, elongate reclosable fastener when moved in a first direction along the travel path and opens the reclosable fastener when moved in a second direction opposite the first direction along the travel path.

20

4. A slider for opening or closing a rigid, elongate reclosable fastener lying in a two dimensional plane defining orthogonal X and Y directions, the reclosable fastener having a track running parallel thereto providing a travel path with vector components extending in the X and Y directions, the slider comprising:

25

 a base having a first surface;

 a first elongate member having an internal surface, a proximal end depending from the first surface of the base and a distal end;

 a second elongate member spaced apart from the first elongate member, the second elongate member having an internal surface, a proximal end

30

 depending from the first surface of the base and a distal end;

a pivot depending from the internal surface of the first elongate member at the distal end thereof and projecting towards the second elongate member; and

5 a tracking member depending from the internal surface of the second elongate member at the distal end thereof and projecting toward the first member,

wherein the pivot and the tracking members interface with the track.

10 5. The slider according to Claim 4, wherein the pivot interfaces with a first edge of the track and the tracking member interfaces with a second edge of the track opposed to the first edge whereby the slider is transportable along the track in a travel path having at least one arc wherein the first edge of the at least one arc has a smaller radius of curvature than the second edge.

15 6. The slider according to Claim 5, further comprising a width running parallel to the first and second elongate members and a length running orthogonal to the first and second elongate members, wherein the pivot is spaced apart from the tracking member along the width providing a space for receiving the track.

20 7. The slider according to Claim 6 wherein the pivot is aligned with the tracking member along the length of the slider.

8. The slider according to Claim 5, wherein the tracking member comprises a second pivot.

25 9. The slider according to Claim 5 further comprising a rotation restraint for maintaining the first and second elongate members normal relative to the track.

10. The slider of Claim 9 wherein the rotation restraint comprises a pin interfacing with the track wherein the pin depends from the internal surface of the first elongate member and projects toward the second elongate member.

11. The slider of Claim 10, wherein the pin is aligned with the pivot along the width of the slider and offset a distance from the pivot along the length of the slider.

5 12. The slider according to Claim 9 further comprising a third elongate member depending from the base and spaced apart from the first and second elongate members such that the second elongate member is disposed between the first and third elongate members, wherein the rotation restraint is disposed on the third elongate member.

10 13. A method of opening or closing a reclosable fastener lying in a two dimensional plane defining orthogonal X and Y directions comprising the steps of:
providing a track along the reclosable fastener defining a travel path having vector components extending in each of the X and Y directions; the track has a finite width defined by first and second opposing edges and at least one arc wherein the first edge has a lesser radius of curvature at the at least one arc relative to the radius of curvature of the second edge at the at least one arc;

15 providing a slider slidably attached to the track, the slider comprising first and second elongate members extending from a base, a pivot disposed perpendicular to the first elongate member and projecting toward the second elongate member; and a tracking member disposed perpendicular to the second elongate member and projecting towards the first elongate member, wherein the pivot interfaces with the first edge of the track and the tracking member interfaces with the second edge of the track; and

20 25 sliding the reclosable fastener along the track in a first direction to open the reclosable fastener and in a second direction, opposite the first direction, to close the reclosable fastener.

14. The process of Claim 13 wherein the tracking member comprises a second pivot and the track comprises a second arc wherein the second edge has a small radius of curvature at the second arc relative to the radius of curvature of the first edge.

5 15. A container closable with a cover, the container having a perimeter at least partially sealable therearound by a seal disposed between the cover and the container, the seal comprising a reclosable fastener lying in a two dimensional plane defining orthogonal X and Y directions, the reclosable fastener having a track congruent therewith providing a travel path having vector components extending in each of the X and Y directions, the reclosable fastener is sealable or unsealable with a slider, the slider is slidably attached to the track and moveable along the travel path.

10

16. The container according to Claim 15 wherein the track has a finite width defined by first and second opposing edges and at least two arcs wherein the first edge has a lesser radius of curvature relative to the second edge at the at least two arcs.

15

17. The container according to Claim 16 wherein the slider is pivotable about the first edge of the track.

20

18. The container according to Claim 16 wherein the slider opens the reclosable fastener by sliding along the travel path in a first direction and closes the reclosable fastener by sliding along the travel path in a second direction opposite the first direction.

25

ABSTRACT OF THE DISCLOSURE

A slider opens or closes an elongate, rigid reclosable fastener sealing a lid to the flange of a container where the fastener lies in a plane defining mutually orthogonal directions. The slider is slidably movable and attachable to a track 5 disposed along the fastener defining a travel path having vector components in each of the orthogonal directions. The slider biases interlocking elements of the reclosable fastener operatively associated therewith into engagement with one another as the slider moves in a first direction and separates interlocking elements as the slider moves in a second direction opposite the first.

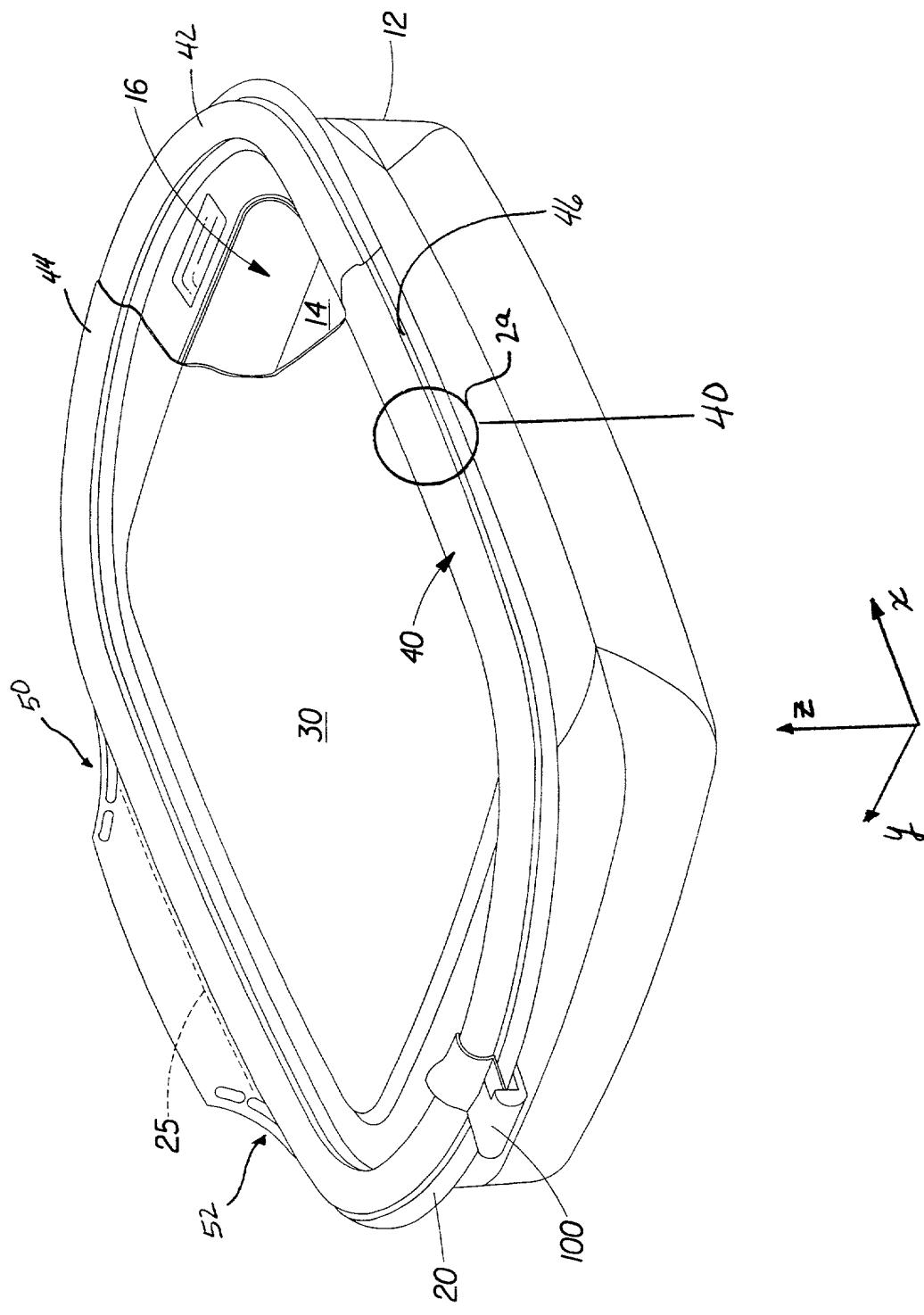


FIGURE 2a:

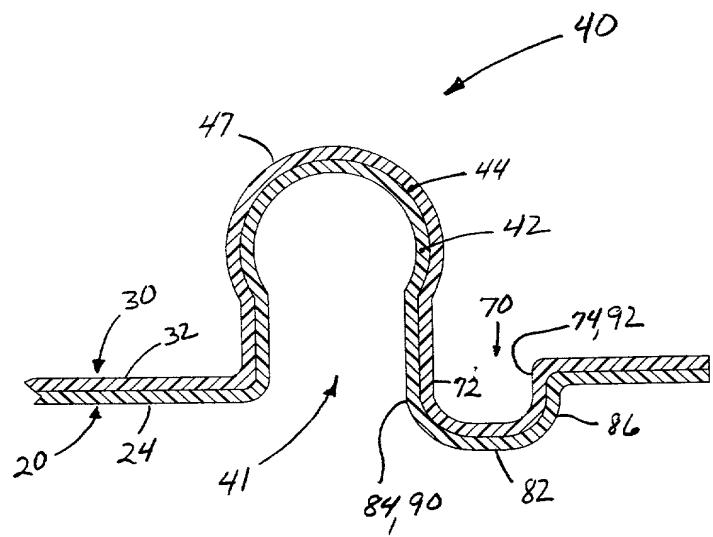


FIGURE 2b

FIGURE 2b:

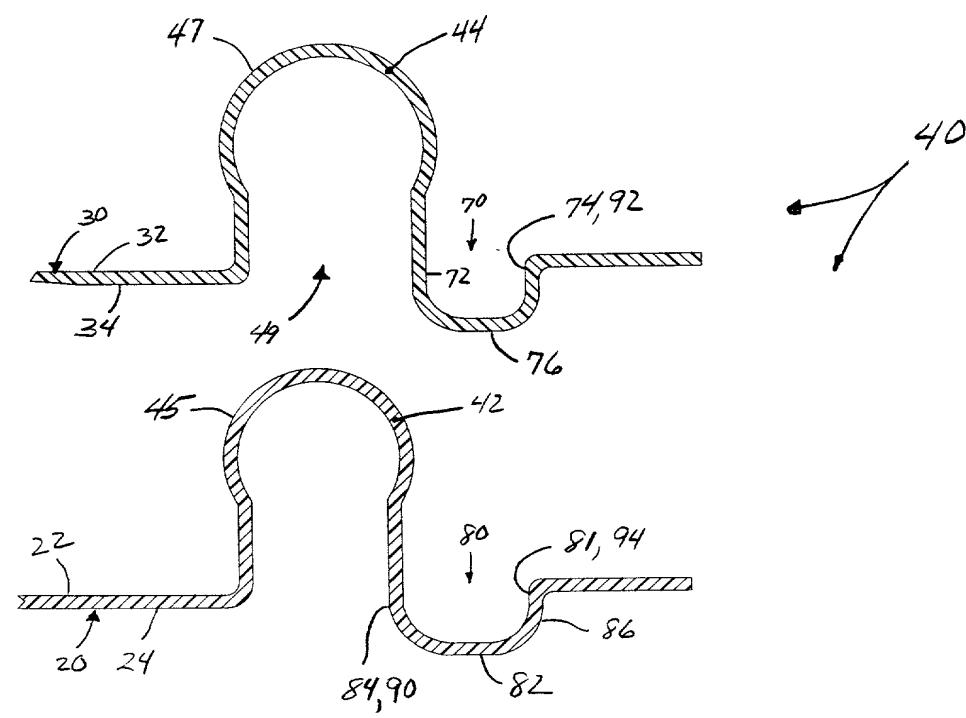


FIGURE 3:

FIGURE 3: Schematic Diagram

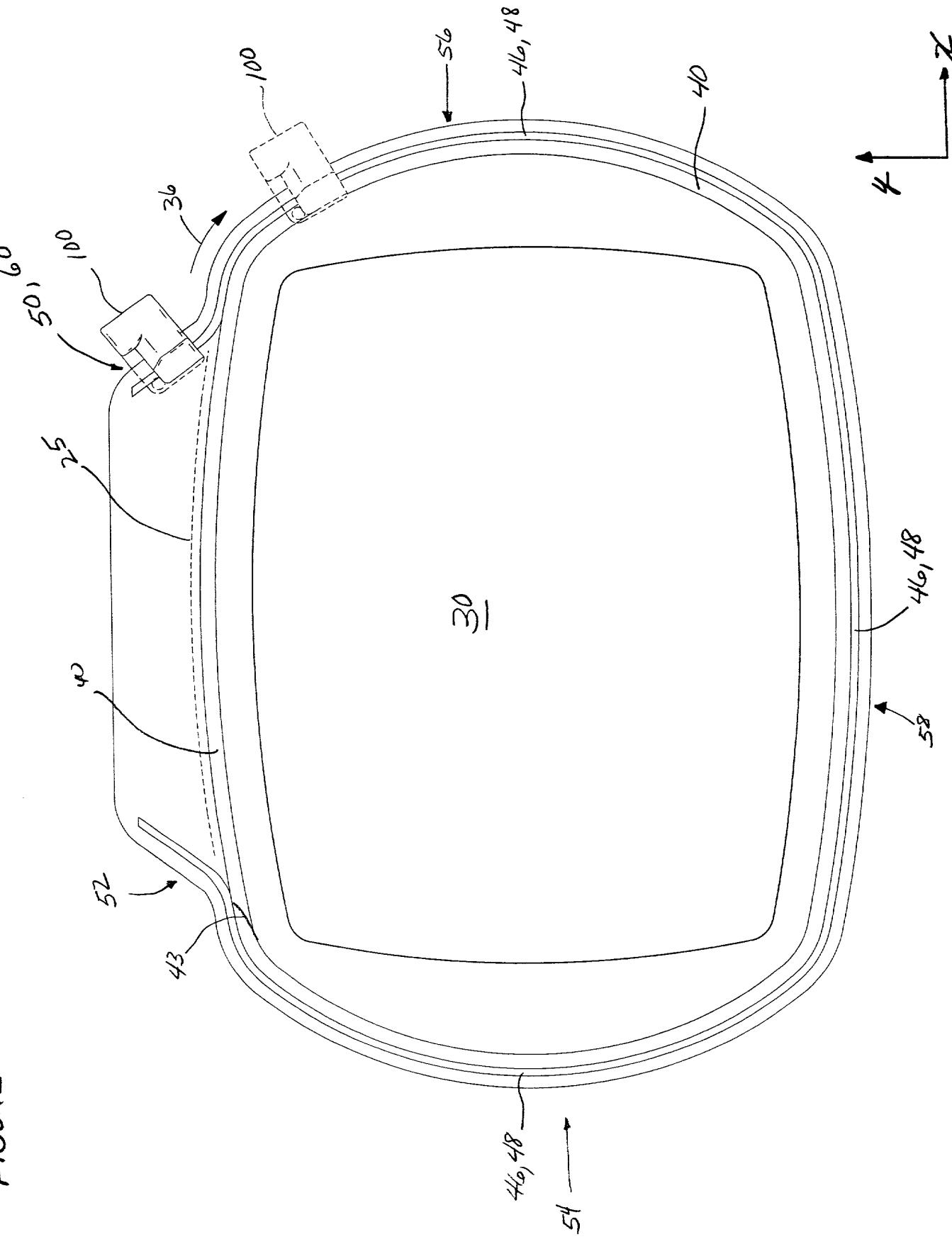


FIGURE 4:

கால்வாய் கால்வாய் கால்வாய் கால்வாய்

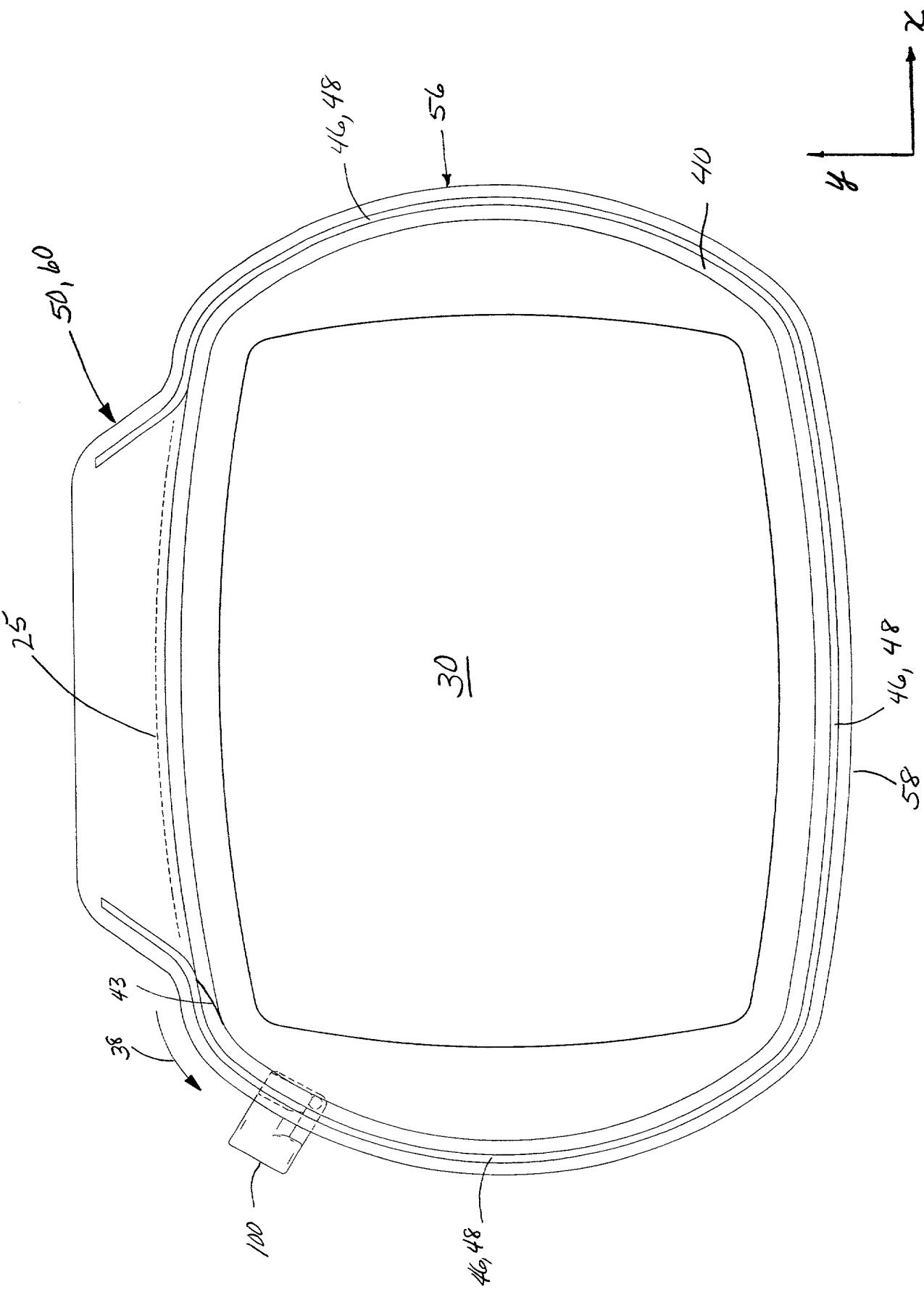


FIGURE 5a:

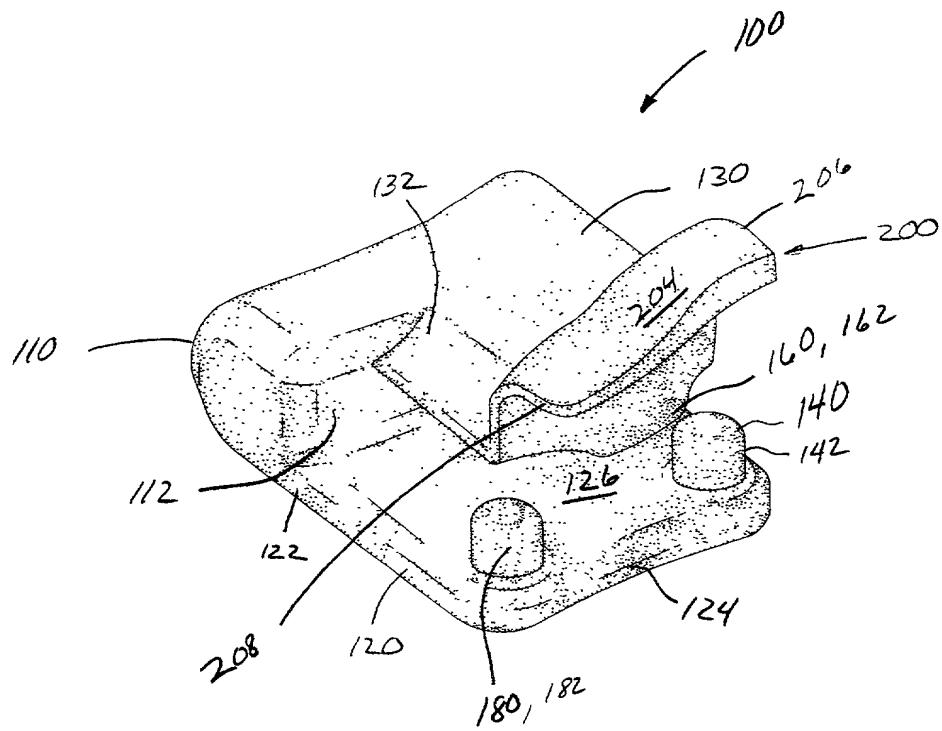


FIGURE 5b:

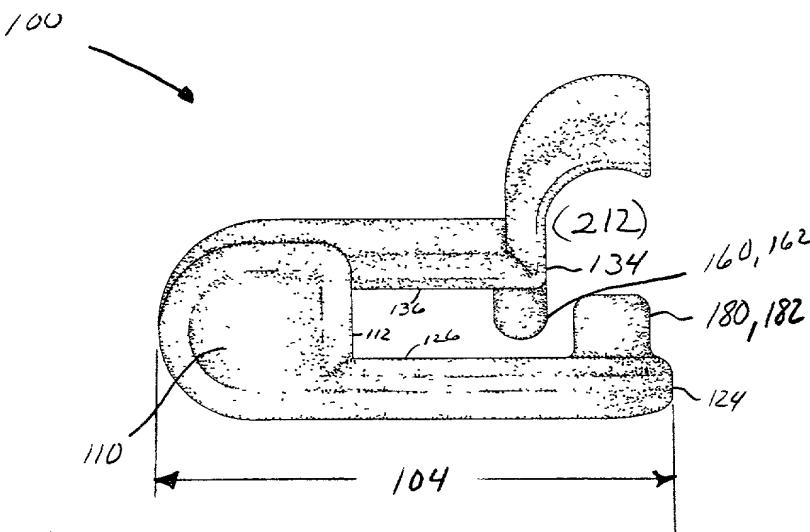


FIGURE 5c:

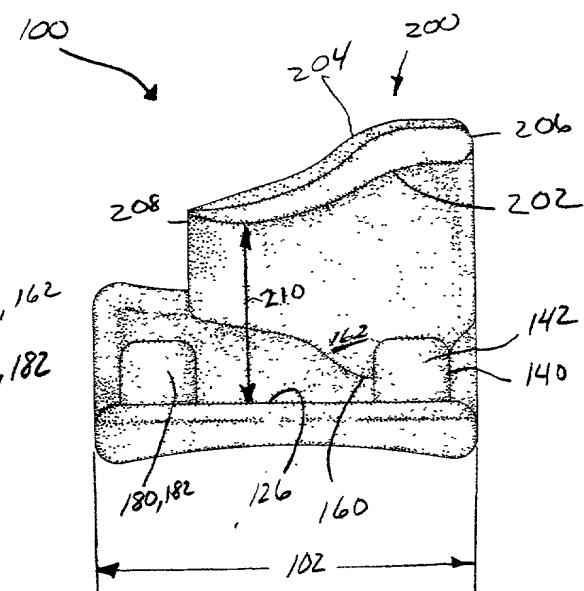


FIGURE 6a:

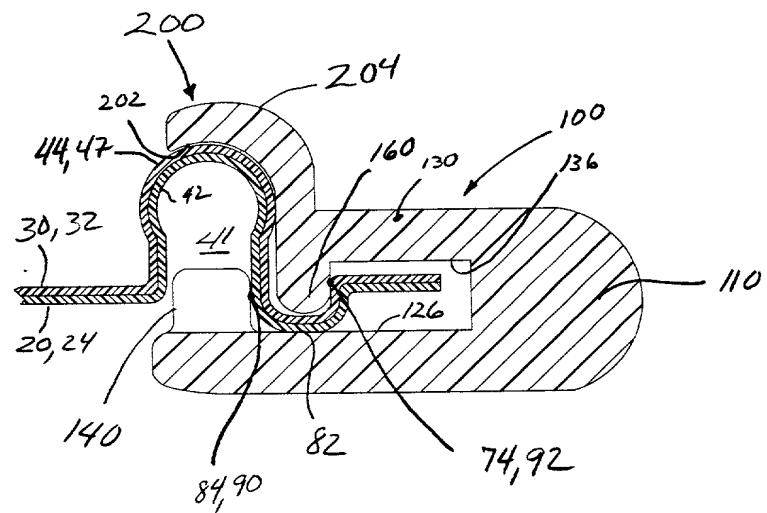


FIGURE 6b:

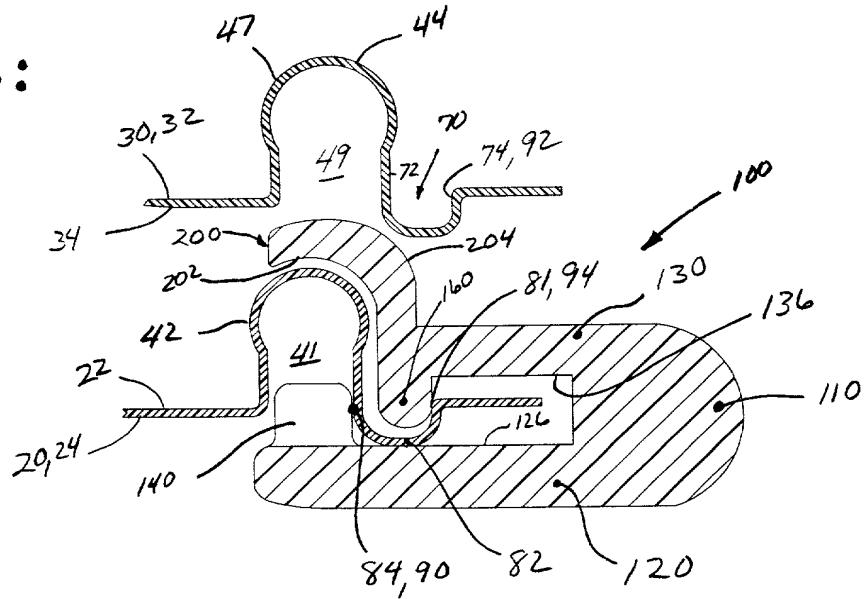


FIGURE 79:

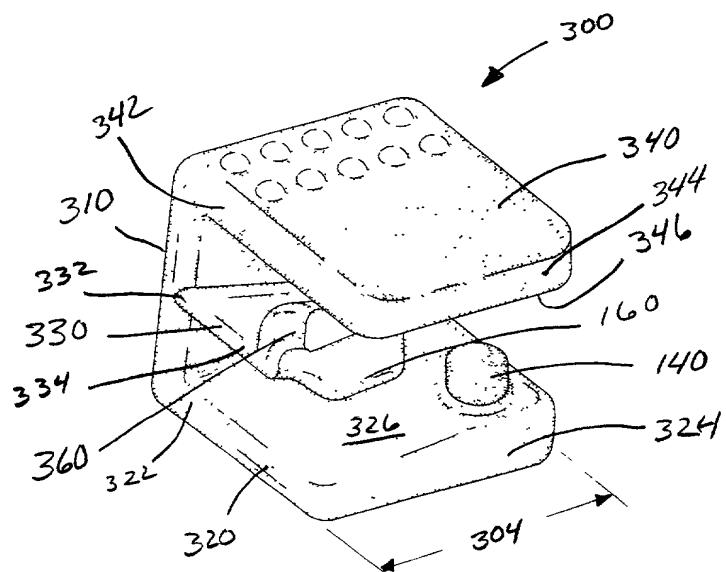


FIGURE 76:

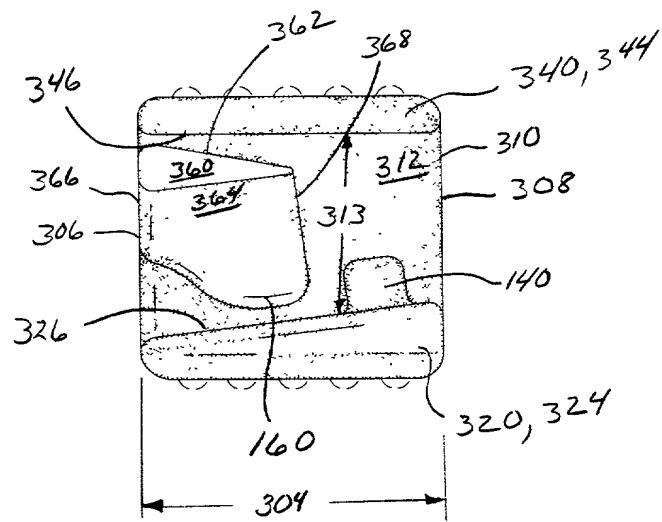


FIGURE 8a:

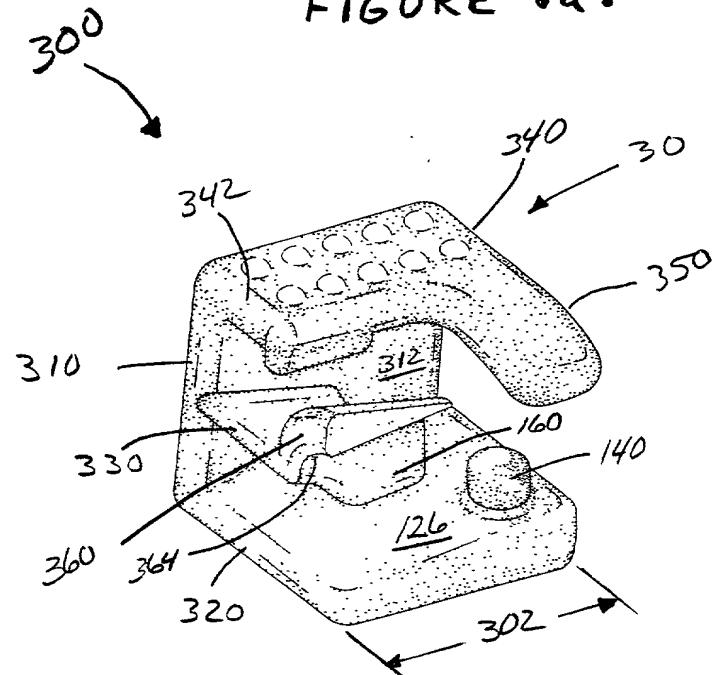


FIGURE 8b:

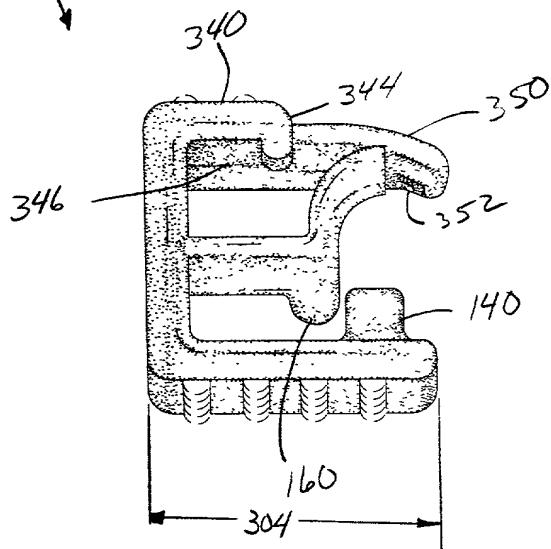


FIGURE 8c:

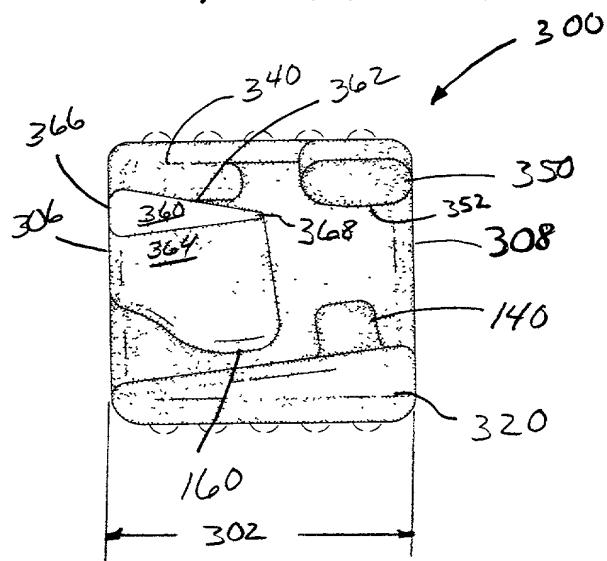


FIGURE 9a:

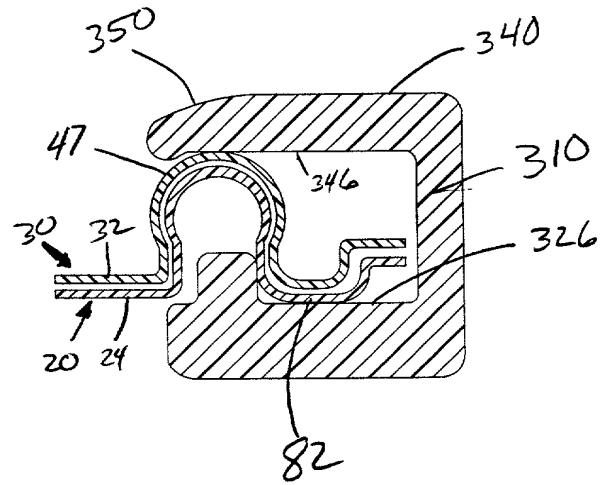
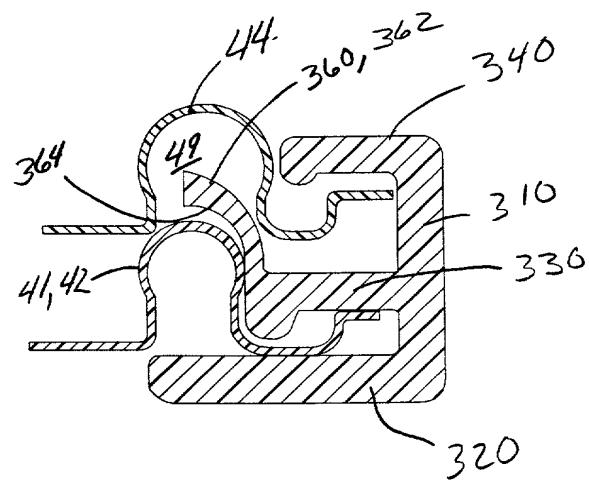


FIGURE 9b:



DECLARATION COMBINED WITH POWER OF ATTORNEY

Page 1 of 2
Attorney Docket No. 7907

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled "Slider For Opening Or Closing A Reclosable Fastener Disposed In A Two Dimensional Plane" the specification of which

(check [X] is attached hereto.
 one) [] was filed on _____ as United States Application No. or
 PCT International Application Serial No. _____
 and was amended on _____ (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37 Code of Federal Regulations §1.56.

I hereby claim foreign priority benefits under Title 35 United States Code §119(a)-(d) or §365(b) of any foreign application(s) for patent or inventor's certificate, or §365(a) of any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed:

<u>Prior Foreign Application(s)</u>	<u>Priority Claimed</u>
(Number)	[] []
(Country)	Yes No
(Day/Month/Year Filed)	

I hereby claim the benefit under Title 35, United States Code §119(e) of any United States provisional application(s) listed below.

Application Serial No.	Filing Date	Application Serial No.	Filing Date
------------------------	-------------	------------------------	-------------

I hereby claim the benefit under Title 35 United States Code §120 of any United States application(s), or §365(c) of any PCT International application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35 United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37 Code of Federal Regulations §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

U.S. Parent Application Number	PCT Parent Number	Parent Filing Date (MM/DD/YYYY)	Parent Patent Number (If applicable)

As named inventor, I hereby appoint the following registered practitioner(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith:

Atty Name	Atty Reg Number.	Associate Power of Attorney Attached
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Roddy M. Bullock	37,290	[] Yes [X] No
Vladimir Vitenberg	42,204	[] Yes [X] No
Julie A. Glazer	41,783	[] Yes [X] No
Jay A. Krebs	41,914	[] Yes [X] No
Edward J. Milbrada	40,090	[] Yes [X] No
Donald E. Hasse	29,387	[] Yes [X] No
Leonard W. Lewis	30,769	[] Yes [X] No

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Street _____ City _____ State _____ Zip Code _____

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Inventor's signature Matthew Todd Hupp Date 01/11/00
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